

Wednesday, 6/28/2006 4:10:36 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PRE-FLIGHT STEP INSTALLATION
Job Number : 27727	
Estimate Number : 12478	
P.O. Number : N/A	Part Number : D350591117A
This Issue : 6/28/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : N/A	Material : N/A
Written By : _____	Due Date : 7/5/2006 Qty: 10 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A New Issue 06-06-28 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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10
K3 06 0630

Comment: DOCUMENT CONTROL

Photocopy blue file and type labels per PPP D350-591-117A CHG002

attached - A

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2171	Clamp
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:Packing Kit

Qty Part Number	Description	Batch
2 D2171	Clamp	27244

✓

4.0	D2182B035	Rubber Cushion
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:Packing Kit

Qty Part Number	Description	Batch
2 D2182B035	Cushion	108042

✓

5.0	D2274	Radius Block
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:Packing Kit

Qty Part Number	Description	Batch
4 D2274	Clamp Pad	027581

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PRE-FLIGHT STEP INSTALLATION

Job Number: 27727

Part Number: D350591117A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2362041

350 Pre-Flite Step



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

1 D2362-041 Support Bracket B23373B

7.0

D2856400

Abrasion Strip



Comment: Qty.: 0.6300 f(s)/Unit Total: 6.3000 f(s)

Pick:Packing Kit

Qty Part Number Description Batch

7.20" D2856-400 Abrasion Strip B27545 ✓

8.0

AN420A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-20A Bolt M14865 ✓

9.0

AN960JD416

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN960JD416 Washer M101369 (24) 100575 (16) 1110075 (10) ✓

10.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 MS21042L4 Nut M19099 ✓

1 Document package (REF)

LB 06/08/18 (10)

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06/08/22 D

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 06/08/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PRE-FLIGHT STEP INSTALLATION

Job Number: 27727

Part Number: D350591117A

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-117A

Location: -

PPP Rev: C

PU 6/8/22

(10)

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

11/06.08.23

Job Completion



CL06108122

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____